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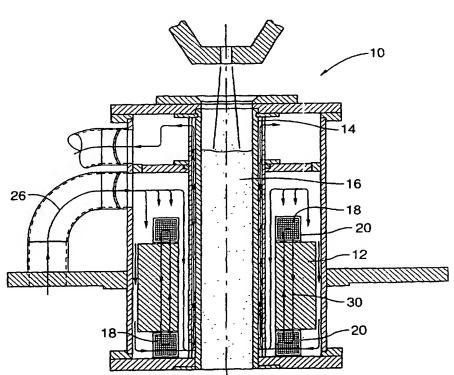
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[Continued on next page]

(54) Title: COOLING ELECTROMAGNETIC STIRRERS



(57) Abstract: Cooling of the electrical coils of an electromagnetic stirrer is effected using a An electromagnetic ferrofluid. stirrer, comprising: a cylindrical housing having an axial mold tube for receiving molten metal, an inner wall spaced from the mold tube and defining a cooling water flow channel, an electromagnetic stirring assembly surrounding the inner wall and spaced therefrom and from an outer wall, said stirring assembly comprising a yoke, a plurality of magnetic poles and electrical windings mounted on each of the magnetic poles, said plurality of magnetic poles and said electrical windings mounted on the magnetic poles being located in enclosed non-magnetic heat conductive housings filled with dielectric ferrofluid, an annular wall dividing said cylindrical housing into a larger lower chamber in which are located said enclosed non-magnetic heat conductive housings and a smaller

upper chamber, said inner wall defining having an inlet to said cooling water flow channel in fluid flow communication with the lower end of said lower chamber and an outlet from said cooling water flow channel in fluid flow communication with the upper end of said upper chamber, a cooling water inlet in fluid flow communication with the upper end of said lower chamber and a cooling water outlet in fluid flow communication with said upper chamber.



ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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### INTERNATIONAL SEARCH REPORT

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B22D11/115

According to International Patent Classification (IPC) or to both national classification and IPC

#### B. FIELDS SEARCHED

 $\begin{array}{ll} \mbox{Minimum documentation searched} & \mbox{(classification system followed by classification symbols)} \\ IPC 7 & B22D & F27D & B01F \end{array}$ 

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

WPI Data, PAJ, EPO-Internal

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Date of the actual completion of the international search	Date of mailing of the international search report		
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Name and mailing ad ss of the ISA  European Patent Office, P.B. 5818 Patentlaan 2  NL – 2280 HV Rijswijk  Tel. (+31-70) 340-2040, Tx. 31 651 epo nt,  Fax: (+31-70) 340-3016	Authorized officer  Mailliard, A		

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